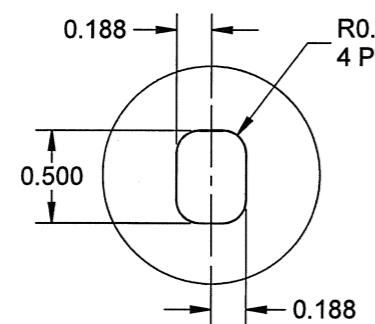
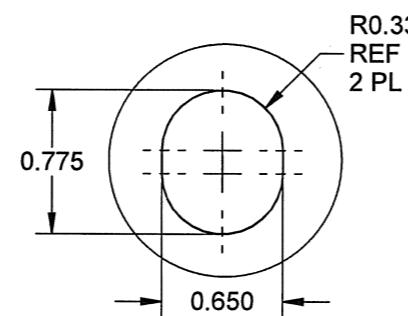


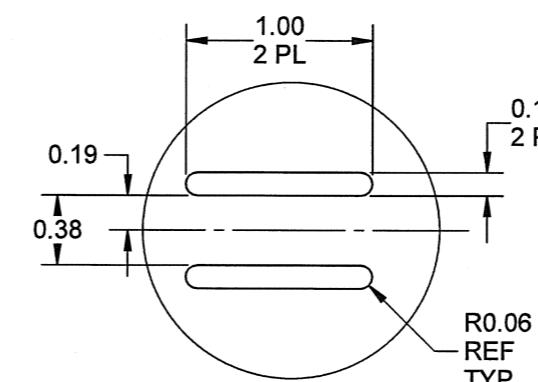
DSK185-1F FLAT PATTERN



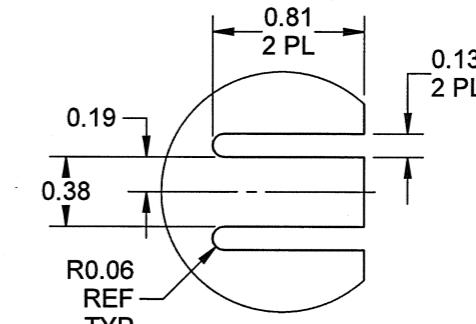
DETAIL A
SCALE 3X



DETAIL B
SCALE 3X, 6 PL



DETAIL C
SCALE 3X, 4 PL



DETAIL D
SCALE 3X, 2 PL

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.75 lbs
- 8) USE TO MAKE D5664-1

RELEASED
2019-09-30
EIN 19-9194

A	NEW ISSUE	ZF	19.04.25	
REV.	DESCRIPTION		BY	DATE
DESIGN	ZF	DART AEROSPACE USA, INC.		
DRAWN	ZF	HILLSBORO, OR		
CHECKED	MW	DRAWING NO.		
MFG. APPR.	DD	DSK185	REV. A	
APPROVED	NO 1/2	SHEET 1 OF 1		
DE APPR.	N/A	TITLE		
DATE	19.04.25	SCALE		
		WEARPLATE FLAT PATTERN	NTS	
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